

भारतीय मानक
Indian Standard

IS 9873 (Part 3) : 2017
ISO 8124-3 : 2010

<http://www.china-gauges.com/>

खिलौनों की सुरक्षा

भाग 3 : कुछ तत्वों का स्थानांतरण
(दूसरा पुनरीक्षण)

Safety of Toys

Part 3 Migration of Certain Elements
(*Second Revision*)

ICS 97.200.50

© BIS 2017



भारतीय मानक ब्यूरो

BUREAU OF INDIAN STANDARDS

मानक भवन, 9 बहादुरशाह ज़फर मार्ग, नई दिल्ली-110002
MANAK BHAVAN, 9 BHADUR SHAH ZAFAR MARG
NEW DELHI-110002

www.bis.gov.in www.standardsbis.in

August 2017

Price Group 9

NATIONAL FOREWORD

This Indian Standard (Part 3) (Second Revision) which is identical with ISO 8124-3 : 2010 'Safety of toys — Part 3: Migration of certain elements' issued by the International Organization for Standardization (ISO) was adopted by the Bureau of Indian Standards on recommendation of the Plastics Sectional Committee and approval of the Petroleum, Coal and Related Products Division Council.

This standard was first published in 1999 which was based on BS 3443 : 1968 'Code of safety requirements for children's toys and playthings', issued by the British Standards Institution. First revision of this standard was carried out in 1999 to align with ISO 8124-3 : 1997 under dual numbering system. In 2011, through Amendment No.3, the dual number status of this standard was changed to modified adoption for incorporating the safe limits and test method for certain phthalates.

The Committee decided to revise this standard to completely align it with the latest version of ISO 8124-3 : 2010 along with Amendment No. 1 to ISO Standard published in 2014 and incorporating Amendment No. 2 dated October 2010 to the first revision of this standard regarding BIS Certification Marking Clause. For the requirements of certain phthalates as given in Amendment No. 3 to its 1999 version, the Committee decided to publish a separate standard. Further, for methods of test for determination of phthalates, ISO 8124-6 : 2014 'Safety of toys — Part 6: Certain phthalate esters in toys and children's products' is under adoption under dual numbering.

The major changes in this revision are as follows:

- Scope has been elaborated to include accessible coatings, accessible liquids, pastes, gels (for example, liquid paints, modelling compounds), irrespective of any age grading or recommended age labelling;
- The term 'detection limit of a method' (**3.3**) has been re-written;
- A term 'paper and paperboard' (**3.5**) has been added;
- Under sub-sub-clause **6.1.6**, 1,1,1-trichloroethane has been replaced by n-heptane and Annex A 'Determination of acidity of 1,1,1-trichloroethane' has been deleted; and
- Annex C 'Selection of procedure' has been simplified.

This standard is published in various parts. Other parts in this series are:

- Part 1 Safety aspects related to mechanical and physical properties
- Part 2 Flammability
- Part 4 Swings, slides and similar activity toys for indoor and outdoor family domestic use
- Part 5 Determination of total concentration of certain elements in toys
- Part 6 Determination of certain phthalate esters in toys and children's products
- Part 7 Requirements and test methods for finger paints
- Part 9 Certain phthalate esters in toys and children's products

Further, the Committee has decided to formulate following new part of IS 9873 which is under preparation:

- Part 8 Age determination guidelines

This standard also makes a reference to the BIS Certification Marking of the product. Details of which are given in National Annex A.

(Continued on third cover)

Indian Standard
SAFETY OF TOYS

PART 3 MIGRATION OF CERTAIN ELEMENTS

(*Second Revision*)

<http://www.china-gauges.com/>

1 Scope

1.1 This part of ISO 8124 specifies maximum acceptable levels and methods of sampling and extraction prior to analysis for the migration of the elements antimony, arsenic, barium, cadmium, chromium, lead, mercury and selenium from toy materials and from parts of toys.

1.2 Maximum acceptable levels are specified for the migration of the elements listed in 1.1 from the following toy materials:

- coatings of paints, varnishes, lacquers, printing inks, polymers and similar coatings (see 8.1);
- polymeric and similar materials, including laminates, whether textile-reinforced or not, but excluding other textiles and non-woven textiles (see 8.2);
- paper and paperboard, up to a maximum mass per unit area of 400 g/m² (see 8.3);
- natural, artificial or synthetic textiles (see 8.4);
- glass/ceramic/metallic materials, excepting lead solder when used for electrical connections (see 8.5);
- other materials, whether mass-coloured or not (e.g. wood, fibreboard, hardboard, bone and leather) (see 8.6);
- materials intended to leave a trace (e.g. the graphite materials in pencils and liquid ink in pens) (see 8.7);
- pliable modelling materials, including modelling clays and gels (see 8.8);
- paints to be used as such in the toy, including finger paints, varnishes, lacquers, glazing powders and similar materials in solid or liquid form (see 8.9).

1.3 The requirements in this part of ISO 8124 apply to the following toys and toy components of toys and toy materials (see C.2.1):

- all intended food and oral contact toys, cosmetic toys and writing instruments categorized as toys, irrespective of any age grading or recommended age labelling;
- all toys intended for or suitable for children up to 72 months of age;
- accessible coatings, irrespective of any age grading or recommended age labelling;
- accessible liquids, pastes, gels (e.g. liquid paints, modelling compounds), irrespective of any age grading or recommended age labelling.

1.4 Packaging materials are not included, unless they are intended to be kept, e.g. boxes, containers, or unless they form part of the toy or have intended play value (see C.2.2).

NOTE No requirements are given for toys and parts of toys which, due to their accessibility, function, mass, size or other characteristics, are obviously unlikely to be sucked, licked or swallowed, bearing in mind the normal and foreseeable behaviour of children (e.g. the coating on the crossbeam of a swing set, the tyres of a toy bicycle).

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 8124-1, *Safety of toys — Part 1: Safety aspects related to mechanical and physical properties*

ISO 3696, *Water for analytical laboratory use — Specification and test methods*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1

base material

material upon which coatings may be formed or deposited

3.2

coating

all layers of material formed or deposited on the base material of a toy, including paints, varnishes, lacquers, inks, polymers or other substances of a similar nature, whether they contain metallic particles or not, no matter how they have been applied to the toy, and which can be removed by scraping with a sharp blade

3.3

detection limit of a method

three times the standard deviation of the result obtained in the blank test using that method by the laboratory carrying out the analysis

3.4

mass-coloured materials

materials, such as wood, fibreboard, hardboard, leather, bone and other porous substances, which have absorbed colouring matter without formation of a coating

3.5

paper and paperboard

that having a maximum mass per unit area of 400 g/m²

NOTE Above this mass per unit area, the substance is treated as "other material", and may be fibreboard or hardboard, etc.

3.6

scraping

mechanical process for removal of coatings down to the base material

3.7

toy material

all accessible materials present in a toy

4 Maximum acceptable levels

4.1 Specific requirements

See C.3.

Toys and parts of toys, as specified in Clause 1, are deemed to meet the requirements of this part of ISO 8124 when the adjusted value of migration of elements from them comply with the maximum limits given in Table 1 when tested in accordance with Clauses 7, 8 and 9.

4.2 Interpretation of results

See C.4.

Due to the precision of the methods specified in this part of ISO 8124, an adjusted analytical result is required to take into consideration the results of interlaboratory trials. The analytical results obtained in accordance with Clauses 7, 8 and 9 shall be adjusted by subtracting the analytical correction in Table 2 to obtain an adjusted analytical result.

Materials are deemed to comply with the requirements of this part of ISO 8124 if the adjusted analytical result for the migrated element is less than or equal to the value given in Table 1.

Table 1 — Maximum acceptable element migration from toy materials

Values in milligrams per kilogram of toy material

Toy material	Element							
	Sb	As	Ba	Cd	Cr	Pb	Hg	Se
Any toy material given in Clause 1, except modelling clay and finger paint	60	25	1 000	75	60	90	60	500
Modelling clay and finger paint	60	25	250	50	25	90	25	500

Table 2 — Analytical correction

Element	Sb	As	Ba	Cd	Cr	Pb	Hg	Se
Analytical correction (%)	60	60	30	30	30	30	50	60

EXAMPLE

An analytical result for lead of 120 mg/kg was obtained. The necessary analytical correction taken from Table 2 is 30 %. Therefore, the adjusted analytical result is

$$120 - \frac{120 \times 30}{100} = 120 - 36$$

$$= 84 \text{ mg/kg.}$$

This is deemed as complying with the requirements of this part of ISO 8124 (maximum acceptable migration of lead as given in Table 1 is 90 mg/kg).

5 Principle

Soluble elements are extracted from toy materials under conditions that simulate the material remaining in contact with stomach acid for a period of time after swallowing. The concentrations of the soluble elements are then determined quantitatively by specified analytical methods with specified detection limits.

6 Reagents and apparatus

NOTE No recommendation is made for the reagents, materials and apparatus necessary for carrying out elemental analyses within the detection limits specified in Clause 9.

6.1 Reagents

During the analyses, use only reagents of recognised analytical grade.

6.1.1 Hydrochloric acid solution, $c(\text{HCl}) = (0,07 \pm 0,005) \text{ mol/l}$.

6.1.2 Hydrochloric acid solution, $c(\text{HCl}) = (0,14 \pm 0,010) \text{ mol/l}$.

6.1.3 Hydrochloric acid solution, $c(\text{HCl}) = \text{approximately } 1 \text{ mol/l}$.

6.1.4 Hydrochloric acid solution, $c(\text{HCl}) = \text{approximately } 2 \text{ mol/l}$.

6.1.5 Hydrochloric acid solution, $c(\text{HCl}) = \text{approximately } 6 \text{ mol/l}$.

6.1.6 General purpose reagent *n*-heptane, (C_7H_{16}); 99 %.

6.1.7 Water of at least grade 3 purity, in accordance with ISO 3696.

6.2 Apparatus

See C.5.

Normal laboratory apparatus and

6.2.1 Plain-weave wire-cloth stainless steel metal sieve, of nominal aperture 0,5 mm and tolerances as indicated in Table A.1.

6.2.2 Means of measuring pH to an accuracy of $\pm 0,2$ pH units. Cross-contamination shall be prevented.

See C.5.2.

6.2.3 Membrane filter, of pore size 0,45 μm .

6.2.4 Centrifuge, capable of centrifuging at $(5\,000 \pm 500) g^1$.

See C.5.3.

6.2.5 Means of agitating the mixture, at a temperature of $(37 \pm 2) ^\circ\text{C}$.

6.2.6 Series of containers, of gross volume between $1,6 \times$ and $5,0 \times$ that of the volume of hydrochloric acid extractant.

See C.5.4.

1) $g = 9,806\,65 \text{ m/s}^2$.

7 Selection of test portions

See C.6.

A laboratory sample for testing shall consist of a toy either in the form in which it is marketed, or in the form in which it is intended to be marketed. Test portions shall be taken from the accessible parts (see ISO 8124-1) of a single toy sample. Identical materials in the toy may be combined and treated as a single test portion, but additional toy samples shall not be used. Test portions may be composed of more than one material or colour only if physical separation, e.g. dot printing, patterned textiles or mass comminution reasons, precludes the formation of discrete specimens.

NOTE The requirement does not preclude the taking of reference portions from toy materials in a different form, provided that they are representative of the relevant material specified above and the substrate upon which they are deposited.

Test portions of less than 10 mg of material shall not be tested.

8 Preparation and extraction of test portions

8.1 Coatings of paint, varnish, lacquer, printing ink, polymer and similar coatings

8.1.1 Test portion preparation

Remove the coating from the laboratory sample by scraping (see 3.6) at room temperature and comminute it at a temperature not exceeding ambient. Collect enough coating to obtain a test portion of preferably not less than 100 mg which will pass through a metal sieve of aperture 0,5 mm (6.2.1).

If only between 10 mg and 100 mg of comminuted uniform coating is available, extract this in accordance with 8.1.2 and calculate the quantity of the appropriate elements as if a test portion of 100 mg had been used. Report the mass of the test portion in accordance with 10 e).

In the case of coatings that by their nature cannot be comminuted (e.g. elastic/plastic paint), remove a test portion of coating from the laboratory sample without comminuting.

8.1.2 Extraction procedure

Using a container of appropriate size (6.2.6), mix the test portion prepared in 8.1.1 with $50 \times$ its mass of an aqueous HCl solution at $(37 \pm 2) ^\circ\text{C}$ of $c(\text{HCl})$ 0,07 mol/l (6.1.1). [Where the test portion has only a mass of between 10 mg and 100 mg, mix the test portion with 5,0 ml of this solution (6.1.1) at $(37 \pm 2) ^\circ\text{C}$.]

Shake for 1 min. Check the acidity of the mixture (6.2.2). If the pH is greater than 1,5, add dropwise, while shaking the mixture, an aqueous solution of $c(\text{HCl})$ approximately 2 mol/l (6.1.4) until the pH of the mixture is between 1,0 and 1,5.

Protect the mixture from light. Agitate the mixture continuously at $(37 \pm 2) ^\circ\text{C}$ (6.2.5) for 1 h and then allow to stand for 1 h at $(37 \pm 2) ^\circ\text{C}$.

Without delay, efficiently separate the solids from the solution, firstly by filtration using a membrane filter (6.2.3) and, if necessary, by centrifuging at up to 5 000 g (6.2.4). Carry out the separation as rapidly as possible after completion of the standing time. If centrifuging is used, it shall take no longer than 10 min and shall be reported in accordance with 10 e).

If the resulting solutions are to be stored for more than one working day prior to elemental analysis, stabilize them by adding hydrochloric acid so that the concentration of the stored solution is approximately $c(\text{HCl}) = 1 \text{ mol/l}$ (6.1.3). Report such stabilization in accordance with 10 e).

8.2 Polymeric and similar materials, including laminates, whether textile-reinforced or not, but excluding other textiles

8.2.1 Test portion preparation

Obtain a test portion of preferably not less than 100 mg of the polymeric or similar materials, while avoiding heating of the materials, according to the following procedure.

Cut out test portions from those areas having the thinnest material cross-section in order to ensure a surface area of the test pieces as large as possible in proportion to their mass. Each piece shall, in the uncompressed condition, have no dimension greater than 6 mm.

If the laboratory sample is not of a uniform material, obtain a test portion from each different material present in a mass of 10 mg or more. Where there is only between 10 mg and 100 mg of uniform material, report the mass of the test portion in accordance with 10 e) and calculate the quantity of the appropriate elements as if a test portion of 100 mg had been used.

8.2.2 Extraction procedure

Follow the extraction procedure in 8.1.2 using the test portions prepared in accordance with 8.2.1.

8.3 Paper and paperboard

8.3.1 Test portion preparation

See C.7.

Obtain a test portion of preferably not less than 100 mg of the paper or paperboard.

If the laboratory sample is not of a uniform material, where possible, obtain a test portion from each different material present in a mass of not less than 100 mg. Where there is only between 10 mg and 100 mg of uniform material, report the mass of the test portion in accordance with 10 e) and calculate the quantity of the appropriate elements as if a test portion of 100 mg had been used.

If the paper or paperboard to be tested is coated with paint, varnish, lacquer, printing ink, adhesive or similar coating, test portions of the coating shall not be taken separately. In such cases, take test portions from the material so that they also include representative parts of the coated area and report this in accordance with 10 e). Extract test portions obtained in accordance with 8.3.2.

8.3.2 Extraction procedure

Macerate the test portion prepared in 8.3.1 with $25 \times$ its mass of water (6.1.7) at $(37 \pm 2)^\circ\text{C}$ so that the resulting mixture is homogeneous. Quantitatively transfer the mixture to the appropriate-sized container (6.2.6). Add to the mixture a mass of aqueous solution of $c(\text{HCl}) = 0,14 \text{ mol/l}$ (6.1.2) at $(37 \pm 2)^\circ\text{C}$ which has $25 \times$ the mass of the test portion.

Shake for 1 min. Check the acidity of the mixture (6.2.2). If the pH is greater than 1,5, add dropwise, while shaking the mixture, an aqueous solution of $c(\text{HCl})$ approximately 2 mol/l (6.1.4) until the pH of the mixture is between 1,0 and 1,5.

Protect the mixture from light. Agitate the mixture continuously at $(37 \pm 2)^\circ\text{C}$ (6.2.5) for 1 h and then allow to stand for 1 h at $(37 \pm 2)^\circ\text{C}$.

Without delay, efficiently separate the solids from the solution, firstly by filtration using a membrane filter (6.2.3) and, if necessary, by centrifuging at up to 5 000 g (6.2.4). Carry out the separation as rapidly as possible after completion of the standing time. If centrifuging is used, it shall take no longer than 10 min and shall be reported in accordance with 10 e).

If the resulting solutions are to be stored for more than one working day prior to elemental analysis, stabilize them by adding hydrochloric acid so that the concentration of the stored solution is approximately $c(\text{HCl}) = 1 \text{ mol/l}$. Report such stabilization in accordance with 10 e).

8.4 Natural, artificial or synthetic textiles

8.4.1 Test portion preparation

See C.8.

Obtain a test portion of preferably not less than 100 mg by cutting the textile material into pieces that in the uncompressed condition have no dimension greater than 6 mm.

If the sample is not of a uniform material or colour, where possible, obtain a test portion from each different material or colour present in a mass greater than 100 mg. Materials or colours present in amounts between 10 mg and 100 mg shall form part of the test portion obtained from the main material.

Samples taken from patterned textiles shall be representative of the whole material.

8.4.2 Extraction procedure

Follow the extraction procedure in 8.1.2 using the test portions prepared in accordance with 8.4.1.

8.5 Glass/ceramic/metallic materials

8.5.1 Test portion preparation

See C.9.

Toys and toy components shall first be subjected to the small parts test in accordance with ISO 8124-1. If the toy or component fits entirely within the small parts cylinder and contains accessible glass, ceramic or metallic materials (excepting lead solder when used for electrical connections), then the toy or component shall be extracted in accordance with 8.5.2 after removal of any coating in accordance with 8.1.1.

NOTE Toys and toy components that have no accessible glass, ceramic or metallic materials do not require extraction in accordance with 8.5.2.

8.5.2 Extraction procedure

Place the weighed toy or toy component in a 50 ml glass cylinder with a nominal height of 60 mm and diameter of 40 mm.

NOTE This type of container will take all components/toys that fit inside the small parts cylinder defined in ISO 8124-1.

Add a sufficient measured volume of an aqueous solution of $c(\text{HCl}) = 0,07 \text{ mol/l}$ (6.1.1) at $(37 \pm 2) \text{ }^\circ\text{C}$ to just cover the toy or component. Cover the container, protect the contents from light and allow the contents to stand for 2 h at $(37 \pm 2) \text{ }^\circ\text{C}$.

Without delay, efficiently separate the solids from the solution, firstly by decantation followed by filtration using a membrane filter (6.2.3) and, if necessary, by centrifuging at up to $5\,000 \text{ g}$ (6.2.4). Carry out the separation as rapidly as possible after completion of the standing time. If centrifuging is used, it shall take no longer than 10 min and shall be reported in accordance with 10 e).

If the resulting solutions are to be stored for more than one working day prior to elemental analysis, stabilize them by adding hydrochloric acid so that the concentration of the stored solution is approximately $c(\text{HCl}) = 1 \text{ mol/l}$ (6.1.3). Report such stabilization in accordance with 10 e).

8.6 Other materials, whether mass-coloured or not, e.g. wood, fibreboard, bone and leather

See C.10.

8.6.1 Test portion preparation

Obtain a test portion of preferably not less than 100 mg of the material in accordance with 8.2.1, 8.3.1, 8.4.1 or 8.5.1, as appropriate.

If the laboratory sample is not of uniform material, a test portion shall be obtained from each different material present in a mass of 10 mg or more. Where there is only between 10 mg and 100 mg of uniform material, report the mass of the test portion in accordance with 10 e) and calculate the quantity of the appropriate elements as if a test portion of 100 mg had been used.

If the material to be tested is coated with paint, varnish, lacquer, printing ink or a similar coating, follow the procedure in 8.1.1.

8.6.2 Extraction procedures

Extract the materials in accordance with 8.1.2, 8.3.2 or 8.5.2, as appropriate. Report the method used in accordance with 10 e).

8.7 Materials intended to leave a trace

8.7.1 Test portion preparation for materials in solid form

Obtain a test portion of preferably not less than 100 mg by cutting the material into pieces which in the uncompressed condition have no dimension greater than 6 mm.

A test portion shall be obtained from each different material intended to leave a trace present in the laboratory sample in a mass of 10 mg or more. Where there is only between 10 mg and 100 mg of material, report the mass of the test portion in accordance with 10 e) and calculate the quantity of the appropriate elements as if a test portion of 100 mg had been used.

If the material contains any grease, oil, wax or similar material, enclose the test portion in hardened filter paper and remove these ingredients with *n*-heptane (6.1.6) by extraction before treatment of the test portion as described in 8.7.4. Take analytical measures to ensure that the removal of the ingredients referred to is quantitative. Report the solvent used in accordance with 10 e).

8.7.2 Test portion preparation for materials in liquid form

Obtain a test portion of preferably not less than 100 mg of the material from the laboratory sample. The use of an appropriate solvent to facilitate the obtaining of a test portion is permitted.

A test portion shall be obtained from each different material intended to leave a trace, present in the laboratory sample at a mass of 10 mg or more. Where there is only between 10 mg and 100 mg of material, report the mass of the test portion in accordance with 10 e) and calculate the quantity of the appropriate elements as if a test portion of 100 mg had been used.

If the material is intended to solidify in normal use and contains grease, oil, wax or similar material, allow the test portion to solidify under normal-use conditions and enclose the resulting material in hardened filter paper. Remove the grease, oil, wax or similar material using *n*-heptane (6.1.6) by extraction before treatment of the test portion as described in 8.7.4. Take analytical measures to ensure that the removal of the ingredients referred to is quantitative. Report the solvent used in accordance with 10 e).

8.7.3 Extraction procedure for samples not containing grease, oil, wax or similar material

Using a container of appropriate size (6.2.6), mix the test portion prepared in accordance with 8.7.1 or 8.7.2 with $50 \times$ its mass of an aqueous HCl solution at $(37 \pm 2) ^\circ\text{C}$ of $c(\text{HCl}) = 0,07 \text{ mol/l}$ (6.1.1). For a test portion of mass between 10 mg and 100 mg, mix the test portion with 5,0 ml of this solution at $(37 \pm 2) ^\circ\text{C}$.

Shake for 1 min. Check the acidity of the mixture (6.2.2). If the test portion contains large quantities of alkaline materials, generally in the form of calcium carbonate, adjust the pH to between 1,0 and 1,5 using hydrochloric acid [$c(\text{HCl})$ approximately 6 mol/l (6.1.5)] in order to avoid overdilution. Report in accordance with 10 e) the amount of hydrochloric acid used to adjust the pH in relation to the total amount of solution.

If only a small quantity of alkaline material is present and the pH of the mixture is greater than 1,5, add dropwise, while shaking the mixture, an aqueous solution of $c(\text{HCl})$ approximately 2 mol/l (6.1.4) until the pH is between 1,0 and 1,5.

Protect the mixture from light. Agitate the mixture continuously at $(37 \pm 2) ^\circ\text{C}$ (6.2.5) for 1 h and then allow to stand for 1 h at $(37 \pm 2) ^\circ\text{C}$ prior to elemental analysis.

8.7.4 Extraction procedure for samples containing grease, oil, wax or similar materials

With the test portion as prepared in 8.7.1 or 8.7.2 remaining in the hardened filter paper, macerate the test portion with water (6.1.7) which has $25 \times$ the mass of the original material, at $(37 \pm 2) ^\circ\text{C}$, so that the resulting mixture is homogeneous. Quantitatively transfer the mixture to a container of appropriate size (6.2.6). Add to the mixture a mass of aqueous solution of $c(\text{HCl}) = 0,14 \text{ mol/l}$ (6.1.2) at $(37 \pm 2) ^\circ\text{C}$ which has $25 \times$ the mass of the original test portion.

In the case of a test portion of original mass between 10 mg and 100 mg, macerate the test portion with 2,5 ml of water (6.1.7). Quantitatively transfer the mixture to the appropriate-sized container (6.2.6). Add 2,5 ml aqueous solution of $c(\text{HCl}) = 0,14 \text{ mol/l}$ (6.1.2) at $(37 \pm 2) ^\circ\text{C}$ to the mixture.

Shake for 1 min. Check the acidity of the mixture (6.2.2). If the test portion contains large quantities of alkaline materials, generally in the form of calcium carbonate, adjust the pH to between 1,0 and 1,5 using hydrochloric acid of $c(\text{HCl})$ approximately 6 mol/l (6.1.5) in order to avoid overdilution. Report in accordance with 10 e) the amount of hydrochloric acid used to adjust the pH in relation to the total amount of solution.

If only a small quantity of alkaline material is present and the pH of the mixture is greater than 1,5, add dropwise, while shaking the mixture, an aqueous solution of $c(\text{HCl})$ approximately 2 mol/l (6.1.4) until the pH is between 1,0 and 1,5.

Protect the mixture from light. Agitate the mixture continuously at $(37 \pm 2) ^\circ\text{C}$ (6.2.5) for 1 h and then allow to stand for 1 h at $(37 \pm 2) ^\circ\text{C}$.

NOTE The volume of HCl solution of $c(\text{HCl}) = 0,07 \text{ mol/l}$ (see 8.7.3) or $c(\text{HCl}) = 0,14 \text{ mol/l}$, as the case may be, is calculated on the mass of the test portion prior to dewaxing.

Without delay, efficiently separate the solids from the solution, firstly by filtration using a membrane filter (6.2.3) and, if necessary, by centrifuging at up to 5 000 g (6.2.4). Carry out the separation as rapidly as possible after completion of the standing time. If centrifuging is used, it shall take no longer than 10 min and shall be reported in accordance with 10 e).

If the resulting solutions are to be stored for more than one working day prior to elemental analysis, stabilize them by the addition of hydrochloric acid so that the concentration of the stored solution is approximately $c(\text{HCl}) = 1 \text{ mol/l}$. Report such stabilization in accordance with 10 e).

8.8 Pliable modelling materials, including modelling clays and gels

8.8.1 Test portion preparation

Obtain a test portion of not less than 100 mg of the material from the laboratory sample; obtain a test portion from each different material in the laboratory sample.

If the material contains grease, oil, wax or similar material, enclose the test portion in hardened filter paper and remove these ingredients using *n*-heptane (6.1.6) by extraction before treatment of the test portion as described in 8.8.3. Take analytical measures to ensure that the removal of the ingredients referred to is quantitative. Report the solvent used in accordance with 10 e).

8.8.2 Extraction procedure for samples not containing grease, oil, wax or similar material

Using a container of appropriate size (6.2.6), mix the test portion prepared in accordance with 8.8.1, after breaking up of clay or doughy material, if appropriate, with $50 \times$ its mass of an aqueous solution at $(37 \pm 2) ^\circ\text{C}$ of $c(\text{HCl}) = 0,07 \text{ mol/l}$ (6.1.1).

Shake the mixture for 1 min. Check the acidity of the mixture. If the test portion contains large quantities of alkaline materials, generally in the form of calcium carbonate, adjust the pH to between 1,0 and 1,5 using hydrochloric acid of $c(\text{HCl})$ approximately 6 mol/l (6.1.5) in order to avoid overdilution. Report in accordance with 10 e) the amount of hydrochloric acid used in relation to the total amount of solution.

If only a small quantity of alkaline material is present and the pH of the mixture is greater than 1,5, add dropwise, while shaking the mixture, an aqueous solution of $c(\text{HCl})$ approximately 2,0 mol/l (6.1.4) until the pH is between 1,0 and 1,5.

Protect the mixture from light. Agitate the mixture continuously at $(37 \pm 2) ^\circ\text{C}$ (6.2.5) for 1 h and then allow to stand for 1 h at $(37 \pm 2) ^\circ\text{C}$.

8.8.3 Extraction procedure for samples containing grease, oil, wax or similar material

With the test portion as prepared in 8.8.1 remaining in the hardened filter paper, macerate the test portion with of water (6.1.7) which has $25 \times$ the mass of the original material, at $(37 \pm 2) ^\circ\text{C}$, so that the resulting mixture is homogeneous. Quantitatively transfer the mixture to a container of appropriate size (6.2.6). Add to the mixture a mass of aqueous solution of $c(\text{HCl}) = 0,14 \text{ mol/l}$ (6.1.2) at $(37 \pm 2) ^\circ\text{C}$ which has $25 \times$ the mass of the original test portion.

Shake for 1 min. Check the acidity of the mixture (6.2.2). If the test portion contains large quantities of alkaline materials, generally in the form of calcium carbonate, adjust the pH to between 1,0 and 1,5 using an aqueous solution of $c(\text{HCl})$ approximately 6 mol/l (6.1.5) in order to avoid overdilution. Report in accordance with 10 e) the amount of hydrochloric acid used in relation to the total amount of solution.

If only a small quantity of alkaline material is present and the pH of the mixture is greater than 1,5, add dropwise, while shaking the mixture, an aqueous solution of $c(\text{HCl})$ approximately 2,0 mol/l (6.1.4) until the pH is between 1,0 and 1,5.

Protect the mixture from light. Agitate the mixture continuously at $(37 \pm 2) ^\circ\text{C}$ (6.2.5) for 1 h and then allow to stand for 1 h at $(37 \pm 2) ^\circ\text{C}$.

NOTE The volume of the HCl solution of $c(\text{HCl}) = 0,07 \text{ mol/l}$ (see 8.8.2) or $c(\text{HCl}) = 0,14 \text{ mol/l}$, as the case may be, is calculated on the mass of the test portion prior to dewaxing.

Without delay, efficiently separate the solids from the solution, firstly by filtration using a membrane filter (6.2.3) and, if necessary, by centrifuging at up to 5 000 *g* (6.2.4). Carry out the separation as rapidly as possible after completion of the standing time. If centrifuging is used, it shall take no longer than 10 min and shall be reported in accordance with 10 e).

If the resulting solutions are to be stored for more than one working day prior to elemental analysis, stabilize them by adding hydrochloric acid so that the concentration of the stored solution is approximately $c(\text{HCl}) = 1 \text{ mol/l}$. Report such stabilization in accordance with 10 e).

8.9 Paints, including finger paints, varnishes, lacquers, glazing powders and similar materials in solid or liquid form

8.9.1 Test portion preparation for materials in solid form

Obtain a test portion of preferably not less than 100 mg of the material, if appropriate, by scraping off the material or by cutting into pieces that, in the uncompressed condition, have no dimension greater than 6 mm.

A test portion shall be obtained from each different material present in the laboratory sample at a mass of 10 mg or more. Where there is only between 10 mg and 100 mg of material, report the mass of the test portion in accordance with 10 e) and calculate the quantity of the appropriate elements as if a test portion of 100 mg had been used.

If the material contains any grease, oil, wax or similar material, enclose the test portion in hardened filter paper and remove these ingredients using *n*-heptane (6.1.6) by extraction before treatment of the test portion as described in 8.9.4. Take analytical measures to ensure that the removal of the ingredients referred to is quantitative. Report the solvent used in accordance with 10 e).

If the test portion is removed by scraping, comminute it so that the material will pass through a metal sieve with an aperture of 0,5 mm (6.2.1).

8.9.2 Test portion preparation for materials in liquid form

Obtain a test portion of preferably not less than 100 mg of the material from the laboratory sample. The use of an appropriate solvent to facilitate the obtaining of a test portion is permitted.

A test portion shall be obtained from each different material present in the laboratory sample and forming a mass of 10 mg or more. Where there is only between 10 mg and 100 mg of material, report the mass of the test portion in accordance with 10 e) and calculate the quantity of the appropriate elements as if a test portion of 100 mg had been used.

If the material is intended to solidify in normal use and contains grease, oil, wax or similar material, allow the test portion to solidify under normal-use conditions and enclose the resulting material in hardened filter paper. Remove the grease, oil, wax or similar material using *n*-heptane (6.1.6) by extraction before treatment of the test portion as described in 8.9.4. Take analytical measures to ensure that the removal of the ingredients referred to is quantitative. Report the solvent used in accordance with 10 e).

8.9.3 Extraction procedure for samples not containing grease, oil, wax or similar material

Follow the extraction procedure in 8.7.3 using the test portions prepared in accordance with 8.9.1 or 8.9.2.

8.9.4 Extraction procedure for samples containing grease, oil, wax or similar material

With the test portion as prepared in 8.9.1 or 8.9.2 remaining in the filter paper, macerate the test portion with water (6.1.7) which has $25 \times$ the mass of the original material, at $(37 \pm 2) ^\circ\text{C}$, so that the resulting mixture is homogeneous. Quantitatively transfer the mixture to a container of appropriate size (6.2.6). Add to the mixture a mass of aqueous solution of $c(\text{HCl}) = 0,14 \text{ mol/l}$ (6.1.2) at $(37 \pm 2) ^\circ\text{C}$ which has $25 \times$ the mass of the original test portion.

Shake for 1 min. Check the acidity of the mixture. If the test portion contains large quantities of alkaline materials, generally in the form of calcium carbonate, adjust the pH to between 1,0 and 1,5 using an aqueous solution of $c(\text{HCl})$ approximately 6 mol/l (6.1.5) in order to avoid overdilution. Report in accordance with 10 e) the amount of hydrochloric acid used in relation to the total amount of solution.

If only a small quantity of alkaline material is present and the pH of the mixture is greater than 1,5, add dropwise, while shaking the mixture, an aqueous solution of $c(\text{HCl})$ approximately 2 mol/l (6.1.4) until the pH is between 1,0 and 1,5.

Protect the mixture from light. Agitate the mixture continuously at $(37 \pm 2) ^\circ\text{C}$ (6.2.5) for 1 h and then allow to stand for 1 h at $(37 \pm 2) ^\circ\text{C}$.

NOTE The volume of the solution of $c(\text{HCl}) = 0,07 \text{ mol/l}$ (see 8.7.3) or $c(\text{HCl}) = 0,14 \text{ mol/l}$, as the case may be, is calculated on the mass of the test portion prior to dewaxing.

Without delay, efficiently separate the solids from the solution, first by filtration using a membrane filter (6.2.3) and, if necessary, by centrifuging at up to 5 000 g (6.2.4). Carry out the separation as rapidly as possible after completion of the standing time. If centrifuging is used, it shall take no longer than 10 min and shall be reported in accordance with 10 e).

If the resulting solutions are to be stored for more than one working day prior to elemental analysis, stabilize them by adding hydrochloric acid so that the concentration of the stored solution is approximately $c(\text{HCl}) = 1 \text{ mol/l}$. Report such stabilization in accordance with 10 e).

9 Detection limits of quantitative elemental analysis

The detection limit (of the analytical method) is deemed to be three times the standard deviation of the blank value as measured by the laboratory carrying out the analysis of the toy materials.

For the quantitative analysis of the extracts of toys for the migrated elements listed in Clause 1, methods having a detection limit of a maximum of 1/10 of the values to be determined (see 4.1 and Table 1) shall be considered adequate.

Methods with detection limits other than that specified above may be used if the uncertainty of the measurement is considered when determining compliance or non-compliance to the specified limit. Laboratories using methods deviating from this requirement shall report the detection limit under 10 c).

10 Test report

The test report shall contain at least the following information:

- a) type and identity of the product and/or material tested;
- b) a reference to this part of ISO 8124; i.e. ISO 8124-3:2010;
- c) the technique used for determining the quantity of each migrated element, and the detection limit if different from the requirements in Clause 9;
- d) the adjusted results (see 4.2) of the quantitative elemental analysis, expressed as milligrams migrated element per kilogram of toy material, stating that the result is related to the element in the solution;
- e) details of the procedure used (from Clause 8) to prepare the test portion (including, for example, if base material was incorporated, if centrifugation was required to separate the solids from the solution prior to analysis, if additional acid was required to lower the pH, if the ratio of solid to acid extractant exceeds 1:50 and the solvent used for removing any grease, oil, wax or similar ingredient in toy materials) and if the solution was adjusted to 1mol/l for overnight storage;
- f) any departure, by agreement or otherwise, from the preparation and extraction procedures specified;
- g) date of the test.

Annex A
 (normative)

Sieve requirements

Table A.1 — Sieve dimensions and tolerances

Dimensions in millimetres

Nominal aperture size	Nominal wire diameter in test sieve	Maximum deviation for size of an individual aperture	Tolerances	
			Tolerance for average aperture	Intermediate deviation (no more than 6 % of the apertures shall exceed the nominal aperture size plus this number)
0,500	0,315	+ 0,090	± 0,018	+ 0,054

Annex B
 (informative)

Selection of procedure

Table B.1 is a guideline for the choice of procedure to be used for the various toy materials.

Table B.1 — Guidelines for choosing the procedure for preparation and extraction of test portions

Toy material	Relevant subclause
Paper or paperboard	8.3
Plastic-coated paper or paperboard	8.2
Removable coating	8.1 If accessible, test base material in accordance with 8.2, 8.4, 8.5 and 8.6
Non-textile polymer	8.2
Textile	8.4
Glass/ceramic/metallic	8.5
Other material	8.6
Material intended to leave a trace	8.7
Pliable modelling material or gel	8.8
Paint, varnish, lacquer, glazing powder or similar material in solid or liquid form	8.9

Annex C (informative)

Background and rationale

C.1 Introduction

The approach adopted in this part of ISO 8124 is based on the principle of bioavailability as defined in the European Directive 88/378/EEC of May 1988¹⁾ concerning the safety of toys. This has led to addressing the migration of soluble toxic elements from toy materials. The bioavailability figures quoted in the Introduction may be combined with an assumed daily intake of 8 mg/d of toy material in order to derive maximum permissible levels in mg/kg of the element in a particular toy material. Exact correlation of maximum limits with bioavailability as in the case of barium (see C.3) does not always occur, as some adjustments were made in EN 71-3^[1] in order to take account of scientific and political advice on levels that provide an acceptable or avoidable body burden.

The approach specifying total element determinations was discarded for several reasons, including the following.

- a) The EU Directive specifies limits for bioavailability. To date, no relationship has been established between the total element content of toy materials with a bioavailability.
- b) Some compounds, such as barium sulfate, can be included in some products at a relatively high level to render them radio-opaque. Further requirements would be necessary to allow for this use of barium which does not necessarily contribute to the bioavailable levels.
- c) Cadmium compounds can be used as stabilizers in plastics such as polyvinylchloride (PVC). Once again, the bioavailability of cadmium used for this purpose is not related to the total amount of the element present. A case can be made for selenium, which can be present as a constituent of insoluble pigments, etc. (See also C.4.)

C.2 Scope

C.2.1 Requirement

See 1.3.

Subclause 1.3 is intended to indicate an approach to the decision of what toys, or toy components, are excluded from this part of ISO 8124 because of characteristics that render them unlikely to present a risk of harm from the absorption of toxic elements after ingestion of materials that may contain toxic elements.

This part of ISO 8124 does not specify requirements for inaccessible materials (see ISO 8124-1) from which the migration of toxic elements is not possible or likely during normal or foreseeable use.

In addition, no requirements are given for toys and parts of toys which, due to their accessibility, function, mass, size or other characteristics, are obviously unlikely to be sucked, licked or swallowed, bearing in mind the normal and foreseeable behaviour of children (e.g. the coating on the crossbeam of a swing set, the tyres of a toy bicycle).

This was considered a logical approach for a number of reasons, including the following.

- Three separate observational studies on the mouthing behaviour of children (see References [4], [5], [6]) indicate that mouthing behaviour primarily occurs in children under 18 months and decreases significantly thereafter as children age. A fourth study, in which the mouthing behaviour of children up to eight years old was observed, confirmed that mouthing is insignificant in older children. See Reference [1]. This is consistent with patterns of child development, which show a peak period for mouthing activity while children are teething, reducing as children become more mobile. Toys intended for children over the age of six years were therefore considered not to pose a significant risk of injury through the ingestion of toxic elements. However, irrespective of any age grading or recommended age labelling, accessible coatings are considered a special case since they might be removed during play and possibly be ingested either directly or via the hands and fingers.
- The larger the toy or the less accessible the material, the lower the risk of ingestion of components containing toxic elements.
- It is considered that all toys that might be placed in the mouth or close to the mouth (e.g. pretend/toy food, pencils marketed as toys or parts of toys) should comply with toxic element requirements, irrespective of any age grading or recommended age labelling.
- It is considered that toys that are capable of easy ingestion in significant quantities (e.g. liquid paints, modelling compounds, gels) should comply with toxic element requirements, irrespective of any age grading or recommended age labelling.

C.2.2 Packaging

See 1.4.

The wording “unless they form part of the toy” in 1.4 is intended to mean, for example, boxes containing jigsaw puzzles or packaging on which the instructions are included in the case of games, etc., but taking into account the second listed item of 1.3 restricting the requirements to toys intended for children up to 72 months of age. It is not intended to address, for example, blister packs containing simple instructions.

C.3 Specific requirements

See 4.1.

The maximum acceptable level of soluble barium has been raised from 500 mg/kg to 1 000 mg/kg for the following reasons.

- The use of barium sulfate in toys has led to levels of soluble barium in the acidic extraction solution [$c(\text{HCl}) = (0,07 \pm 0,005) \text{ mol/l}$ at 37°C] of between 400 mg/kg and 600 mg/kg, as expressed on the mass of toy material taken. This level is such that, due to the statistical uncertainty of the determination, a PASS or FAIL could not be indicated.
- The formation of non-bioavailable colloidal barium sulfate crystals in the filtrate resulted in levels of apparently soluble barium which exceeded 500 mg/kg because of problems with filtration.
- In addition, the previous maximum level of migration of barium of 500 mg/kg from toy materials was not consistent with 25,0 $\mu\text{g/d}$ bioavailability and the 8 mg/d of toy material intake; 25,0 μg correspond to a migration limit of 3,125 mg/kg. It is understood that the 500 mg/kg limit was consciously selected despite the “theoretical” 3,125 mg/kg value. The effect of the 500 mg/kg limit was to reduce the bioavailability from the advised 25 μg to 4 μg . It should be noted that the 25,0 μg value has been reduced from an initial value of 50,0 μg , not for toxicological reasons, but, according to the Commission of the European Communities, “to reduce the avoidable input on body burden”.

C.4 Statistical uncertainty of the test procedure and interpretation of results

See 4.2.

Chemical test methods are usually developed to measure the total amount of a substance in a sample material. Methods for total content are usually accurate, with close statistical agreement between laboratories, because there are fewer sources of uncertainty within the method.

Bioavailability is defined in the European Council Directive 88/378/EEC and the analytical methods in this part of ISO 8124 lead to measurement of the migration of soluble elements from a toy material. The consequent analytical result is dependent upon specified test conditions, including the extraction procedures, and more analytical uncertainties are therefore introduced. Consequently, it is more difficult to obtain a close statistical agreement between laboratories when performing migration tests.

This is illustrated by the statistical information in EN 71-3^[1], taken from a 1987 European interlaboratory trial involving 17 laboratories. Results on an identical material varied by 30 % to 50 % between laboratories, depending on the instrumental technique used to measure the soluble element concentration of the filtrate. Moreover, these figures would be approximately three times higher if adjusted to a 95 % confidence level.

This degree of analytical uncertainty creates problems for manufacturers and surveillance authorities when test results are near the maximum limits permitted in this part of ISO 8124. It may not be possible to decide with certainty if a toy material passes or fails the requirements. This can lead to inconsistency in the interpretation of results.

There is no direct relationship between the total element content of a toy material and the soluble migration of that element under standard test conditions. Therefore, measuring the total element content and converting the result to give a soluble element value is not an answer to this problem. Setting maximum total element limits is a possibility, but would require an amendment to the European Council Directive 88/378/EEC (see also C.1).

Since 1988, the procedure for extraction from paint coatings on toys has been thoroughly investigated to determine which parameters significantly affect the results. The most critical parameters are the shape, size and mass of the paint particles produced by removal of the paint and its subsequent comminution. Other less critical parameters include the method of shaking, the temperature, and the type and porosity of filter paper.

As a result, a procedure for scraping and comminution to collect a paint test portion of particle size 300 µm to 500 µm was specified as a proposed revision to the procedure. A European interlaboratory trial was conducted in 1993, with 29 participating laboratories, to compare the amended procedure with that in EN 71-3.

The trial showed that results on an identical material can vary by 25 % to 80 %, depending on the method of preparation of the test portions and the instrumental technique used to measure the soluble element concentration of the filtrate.

Statistical agreement between laboratories was improved by using a specified scraping procedure, but not when collecting a test portion of particle size 300 µm to 500 µm. However, the improvement was not significant enough to justify changing the method.

The trial confirmed that the use of different instrumental techniques also contributes to the analytical uncertainty of the test procedure. It was noted that analysts need to check and calibrate their instruments on a regular basis to ensure the correct performance of the equipment and accurate readings. Inductively Coupled Plasma (ICP) spectrophotometry was more widely used by laboratories during the trials, and tended to show better agreement between laboratories for most of the elements, particularly arsenic, antimony and selenium. However, this technique is not as sensitive as some others for low levels of these elements (e.g. atomic absorption with hydride generation).

A test procedure that produces results varying, at best, by 25 % between laboratories would normally be considered technically unsuitable as a reference method. However, in reality, toys either easily pass or badly fail the requirements, and only in relatively few cases will a result fall within the area of uncertainty. When this occurs, it is important that the results be interpreted with care.

It has been accepted that the test procedure cannot be improved without imposing time-consuming, costly, and in some cases impractical burdens on laboratories with little benefit in terms of statistical agreement and safety. Therefore, the procedure allows laboratories to use their preferred techniques for scraping the paint from toys, collecting the portion that passes through a 500 µm sieve and determining the soluble element concentration of the filtrate.

To achieve consistent interpretation of results, a correction factor for each element, applicable to all instrumental techniques, has been introduced into this part of ISO 8124. The correction factors are taken from the precision data in EN 71-3 and are used when an analytical result equals or exceeds the maximum limit. The analytical result is adjusted as described in 4.2, using the relevant correction factor. The interpretation of corrected results in this way is perfectly adequate to differentiate between safe and unsafe toys, thus ensuring the safety of children. In other words, the methods described in this part of ISO 8124 are fit for their purpose and accepted throughout the world.

It is highly recommended that analysts check and compare their performance of the test procedures:

- a) with regular use of certified reference materials and/or internal quality control using secondary reference materials;
- b) with participation in interlaboratory comparison or proficiency-testing programmes;
- c) with replicate tests or calibrations using the same or different methods.

Laboratories that operate quality systems which comply with ISO/IEC 17025^[8] should adopt some or all of these quality control measures.

C.5 Apparatus

See 6.2.

C.5.1 Plain-weave wire cloth stainless steel sieve

See 6.2.1 and C.4.

C.5.2 Means of measuring pH

See 6.2.2.

The measurement of pH is not restricted to the use of a pH-meter.

C.5.3 Centrifuge

See 6.2.4 and Clause 8.

Subclause 6.2.4 specifies the performance requirements of the centrifuge. Clause 8 specifies centrifuging limits and the amount of time permitted for centrifuging (to 10 min) and requires this to be reported in accordance with 10 e). The latter is necessary, as centrifuging has been reported to increase the extraction of barium.

C.5.4 Series of containers

See 6.2.6.

The indication of the gross volume of the containers is intended to ensure adequate movement of the solution, leading to a more efficient extraction.

C.6 Selection of test portions

See Clause 7.

The practice of analysing “composite” (combination of different materials or colours) test portions is not appropriate, nor will it normally be necessary with the availability of the “5,0 ml” test method. The analysis of composite materials can result in the reduced migration of toxic elements leading to an artificially low result. For example, barium extraction from paint can be reduced when the paint is co-extracted with another paint. This can occur when a counter ion in one of the paints causes the barium to be precipitated. Sulfate is such a counter ion. Thus, except for cases where the separation of colours or toy material is impractical, e.g. dot printing, each discrete area is treated as a single sample.

The note makes it possible to test toy materials that are not in the form of a toy for reference purposes. However, this part of ISO 8124 clearly requires the taking of test portions from the toy itself.

C.7 Paper and paperboard — Test portion preparation

See 8.3.1.

Paper and paperboard are to be treated as if they were a single material, i.e. surface coatings, if present, are not to be removed, but test portions must include representative parts of the surface. This procedure has been adopted because, in the practical situation of a child chewing paper or paper board, preferential removal of a coating is unlikely and the substrate is equally important.

C.8 Natural, artificial or synthetic textiles — Test portion preparation

See 8.4.1.

It is not feasible to take separate coloured test portions from a complex-patterned fabric. It is therefore required that a single test portion be taken that represents all the colours in the material.

C.9 Glass/ceramic/metallic materials — Test portion preparation

See 8.5.1.

Toys or components which do not fit entirely within the “small parts cylinder” of ISO 8124-1 are not tested because there is no hazard from ingestion and no significant extraction occurs with a saliva simulator. The small parts cylinder is used to assess the size of toys/toy components for all relevant age groups. Comminution of glass, ceramic and metallic materials is inappropriate. Agitation of the test solution would be impractical for many examples and thus extraction is carried out without shaking. The diameter of the vessel and the orientation of the test portion have been selected to minimize variables.

Glass, ceramic and metallic materials that are completely coated so that no glass, ceramic or metal is accessible as defined in ISO 8124-1 are not tested in accordance with this requirement.

Where glass, ceramic and metal surfaces are accessible, even when partially covered by a coating, these are tested in accordance with 8.5.2 after complete removal of the partial coating in accordance with the method given in 8.1.1. This procedure is a compromise, as only a single toy may be taken as a sample as specified in Clause 7.

C.10 Other materials, whether mass-coloured or not

See 8.6.

Subclause 8.6 applies to paper and paperboard with a mass per unit area greater than 400 g/m² and may be fibreboard, hardboard, etc. In addition, it applies to mass-coloured materials and other materials that are not coloured, such as wood, hardboard, leather and bone, etc., which may have received some other treatment, but are not covered by EN 71-3.

<http://www.china-gauges.com/>

Bibliography

- [1] EN 71-3:1994, *Safety of toys — Part 3: Migration of certain elements* (and EN 71-3:1994/AC:2002, EN 71-3:1994/A1:2000, EN 71-3:1994/A1:2000/AC:2000)
- [2] European Council Directive 88/378/EEC of 3 May 1988 concerning the safety of toys (published in the Official Journal of the EC. No. L 187 of 16 July 1988)
- [3] European Council Directive 93/68/EEC of 22 July 1993 pp. 4 and 5, amending Directive 88/378/EEC concerning the safety of toys (published in the Official Journal of the EC No. L 220 of 30 August 1993)
- [4] *A Mouthing Observation Study of Children Under 6 Years*, conducted by the US Consumer Product Safety Commission (2002)
- [5] JUBERG, D.R., ALFANO, K., COUGHLIN, R.J. and THOMPSON, K.M., An observational study of object mouthing behavior by young children, *Pediatrics*, **107**, pp. 135-142, 2001
- [6] GROOT, M.E., LEKKERKERK, M.C. and STEENBEKKERS, L.P.A., *Mouthing behaviour of young children: An observational study*, Wageningen, Agricultural University, Household and Consumer Studies, 1998
- [7] SMITH, T.P. and KISS, C.T., *Observations of Children's Mouthing Behaviors: Baseline Frequencies and Durations*, US Consumer Product Safety Commission, 1999
- [8] ISO/IEC 17025, *General requirements for the competence of testing and calibration laboratories*

NATIONAL ANNEX A
(*National Foreword*)

A-1 MARKING

A-1.1 The following shall be marked legibly and indelibly on each toy:

Name of manufacturer and/or his authorized representative and/or registered trade-mark, if any.

A-1.2 The following shall be marked legibly and indelibly on toy packing:

- a) Name of the Article;
- b) Country of origin;
- c) Manufacturer's or his authorized representative's name and address and trade-mark, if any;
- d) Batch No./Code No.;
- e) Month and year of manufacture;
- f) Instructions, for use and storage as applicable (on packing/leaflet/tag, etc);
- g) Safety directions, if any;
- h) Other provisions of Regulatory Authority, as required; and
- j) Usage's Age Group.

A-2 BIS CERTIFICATION MARKING

The product may also be marked with the Standard Mark.

A-2.1 The use of the Standard Mark is governed by the provisions of the *Bureau of Indian Standards Act, 1986* and the Rules and Regulations made thereunder. The details of conditions under which the licence for use of the Standard Mark may be granted to manufacturers or producers may be obtained from the Bureau of Indian Standards.

<http://www.china-gauges.com/>

(Continued from second cover)

The text of ISO Standard has been approved as suitable for publication as an Indian Standard without deviations. Certain conventions are, however, not identical to those used in Indian Standards. Attention is particularly drawn to the following:

- a) Wherever the words 'International Standard' appear referring to this standard, they should be read as 'Indian Standard'.
- b) Comma (,) has been used as a decimal marker while in Indian Standards the current practice is to use a point (.) as the decimal marker.

In this adopted standard, reference appears to certain International Standards for which Indian Standards also exist. The corresponding Indian Standards, which are to be substituted in their respective places, are listed below along with their degree of equivalence for the editions indicated:

<i>International Standard</i>	<i>Corresponding Indian Standard</i>	<i>Degree of Equivalence</i>
ISO 8124-1 Safety of toys — Part 1: Safety aspects related to mechanical and physical properties	IS 9873 (Part 1) : 2016 Safety of toys: Part 1 Safety aspects related to mechanical and physical properties (<i>third revision</i>)	Identical with ISO 8124-1 : 2014
ISO 3696 Water for analytical laboratory use — Specification and test methods	IS 1070 : 1992 Reagent grade water — Specification (<i>third revision</i>)	Technically Equivalent

In reporting the result of a test or analysis made in accordance with this standard, if the final value, observed or calculated, is to be rounded off, it shall be done in accordance with IS 2 : 1960 'Rules for rounding off numerical values (*revised*)'.

Bureau of Indian Standards

BIS is a statutory institution established under the *Bureau of Indian Standards Act, 1986* to promote harmonious development of the activities of standardization, marking and quality certification of goods and attending to connected matters in the country.

Copyright

BIS has the copyright of all its publications. No part of these publications may be reproduced in any form without the prior permission in writing of BIS. This does not preclude the free use, in course of implementing the standard, of necessary details, such as symbols and sizes, type or grade designations. Enquiries relating to copyright be addressed to the Director (Publications), BIS.

Review of Indian Standards

Amendments are issued to standards as they arise on the basis of comments. Standards are also reviewed periodically; a standard along with amendments is reaffirmed when such review indicates that no changes are needed; if the review indicates that changes are needed, it is taken up for revision. Users of Indian Standards should ascertain that they are in possession of the latest amendments or edition by referring to the latest issue of 'BIS Catalogue' and 'Standards: Monthly Additions'.

This Indian Standard has been developed from Doc No.: PCD 12 (2899).

Amendments Issued Since Publication

Amendment No.	Date of Issue	Text Affected

BUREAU OF INDIAN STANDARDS

Headquarters:

Manak Bhavan, 9 Bahadur Shah Zafar Marg, New Delhi 110002

Telephones: 2323 0131, 2323 3375, 2323 9402

Website: www.bis.org.in

Regional Offices:

Telephones

Central : Manak Bhavan, 9 Bahadur Shah Zafar Marg
NEW DELHI 110002 { 2323 7617
2323 3841

Eastern : 1/14, C.I.T. Scheme VII M, V.I.P. Road, Kankurgachi
KOLKATA 700054 { 2337 8499, 2337 8561
2337 8626, 2337 9120

Northern : Plot No. 4-A, Sector 27-B, Madhya Marg, CHANDIGARH 160019 { 26 50206
265 0290

Southern : C.I.T. Campus, IV Cross Road, CHENNAI 600113 { 2254 1216, 2254 1442
2254 2519, 2254 2315

Western : Manakalaya, E9 MIDC, Marol, Andheri (East)
MUMBAI 400093 { 2832 9295, 2832 7858
2832 7891, 2832 7892

Branches: AHMEDABAD. BENGALURU. BHOPAL. BHUBANESHWAR. COIMBATORE.
DEHRADUN. DURGAPUR. FARIDABAD. GHAZIABAD. GUWAHATI.
HYDERABAD. JAIPUR. JAMMU. JAMSHEDPUR. KOCHI. LUCKNOW. NAGPUR.
PARWANOO. PATNA. PUNE. RAIPUR. RAJKOT. VISAKHAPATNAM.